

ABSTRACT

The invention is in the field of adhesive binding of sheet-form printed materials arranged in stacks and, in particular, is directed to a method and device of the type that cuts side edges of sheet-form printed materials with tool.

- 5 According to various aspects of the invention, a tool having a cutting edge and a notching element is provided as well as a method of making the tool, and a method of changing a depth of notching by changing an angle of rotation relative to a cutting plane is described.